EXCEL MULTISENSOR MEASURING CENTERS

/		Scale	XY	. Z	Measurem		chine
Model	R	esolution	Accuracy	Accuracy	Capacity (n	nm) Dimens	sions (mm)
Excel 501 HM/h	HC	0.4 μm	2.8+L/200	2.8+L/100	400X500x ²	l60 1200X1	100X1550
Excel 502 HM/h	HC	0.4 µm	3.1+L/200	3.3+L/100	400X500x2	250 1200X1	100X1650
Excel 501 UM/U	JC	0.1 µm	2.5+L/200	2.5+L/100	400X500x1	1200X1	100X1550
Excel 502 UM/U	JC	0.1 µm	2.8+L/200	3.0+L/100	400X500x2	250 1200X1	100X1650
Excel 661 HM/h	HC	0.4 μm	2.8+L/200	2.8+L/100	660x680x1	60 1311x1	604x1608
Excel 662 HM/h	HC	0.4 µm	3.1+L/200	3.3+L/100	660x680x2	250 1311x1	604x1788
Excel 661 UM/U	JC	0.1 µm	2.5+L/200	2.5+L/100	660x680x1	60 1311x1	604x1608
Excel 662 UM/U	JC	0.1 µm	2.8+L/200	3.0+L/100	660x680x2	250 1311x1	604x1788
Excel 664 UM/U	JC	0.1 µm	3.5+L/200	3.8+L/100	660x680x4	00 1311x1	604x2088
Excel 1051 UM	/UC	0.1 µm	4.2+L/200	2.8+L/100	1050x1050x	:160 2000x1	720x1608
Excel 1052 UM	/UC	0.1 µm	4.5+L/200	3.3+L/100	1050x1050x	250 2000x1	720x1788
Excel 1054 UM	/UC	0.1 µm	5.2+L/150	3.8+L/100	1050x1050x	400 2000x1	720x2088
Excel 1601 UM	/UC	0.1 µm	4.2+L/200	2.8+L/100	1050x1650x	:160 2600x1	720x1608
Excel 1602 UM	/UC	0.1 µm	4.5+L/200	3.3+L/100	1050x1650x	250 2600x1	720x1788
Excel 1604 UM	/UC	0.1 µm	5.2+L/150	3.8+L/100	1050x1650x	400 2600x1	720x2088
Excel 1651 UM	/UC	0.1 µm	4.2+L/200	2.8+L/100	1250x1650x	:160 2600x1	850x1608
Excel 1652 UM	/UC	0.1 µm	4.5+L/200	3.3+L/100	1250x1650x	250 2600x1	850x1788
Excel 1654 UM	/UC	0.1 µm	5.2+L/150	3.8+L/100	1250x1650x	400 2600x1	850x2088

Based on Micro-Vu Accuracy & Repeatability specification. Accuracy is in microns where L is length measured in mm. Z Accuracy is mechanical accuracy; focus accuracy depends on the part surface. Distributed weight capacity 100kg, all models. Additional weight capacity is possible with appropriate fixtures. On-screen magnification values depend on monitor size and resolution. Rights reserved to change product specifications without notice

Camera and Optics

Digital, Hi-Res Video, Color (C series) Digital, Hi-Res Video, B&W (M series) 19.5:1 Zoom Range, ~20x-390x (H Series) 36:1 Zoom Range, ~15x-540x (U Series) Fast Servo Magnification Changes Instant Digital Magnification Changes



Non-Linear Calibration

Ensures Highest Accuracy Standard for Stage and Optics Automated Calibrations



Aerospace Components Appliance Parts **Automotive Components** Bearings and Brackets **Bottles and Caps** Component Placements Containers and Closures Fasteners

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Stamped Parts Threaded Holes Tooling Watch Components Wire Connectors

EXCEL MULTISENSOR MEASURING CENTERS





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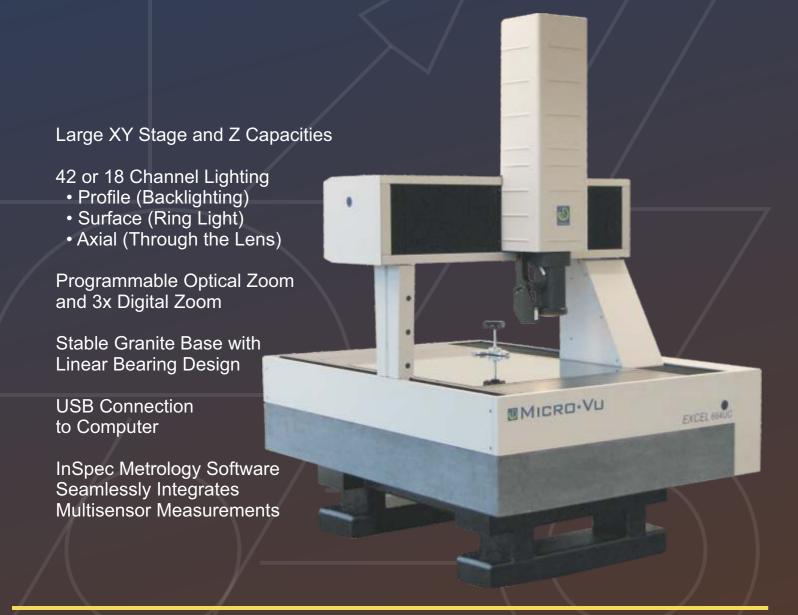
PRECISION MEASUREMENT SYSTEMS SINCE 1959

The Excel Multisensor Measuring Centers[™] employ new technologies to provide high speed and accuracy on reliable and affordable measurement systems.

In addition to Vision capabilities, an Excel offers Touch Probe and Laser measurement capabilities. Touch Probe capabilities improve 3D measurement capabilities. Laser capabilities improve speed for scanning and Z height measurements.

With the multisensor capabilities, advanced digital and optical zoom, proprietary edge detection, and InSpec Metrology Software, the Excel Measuring Centers[™] can handle demanding measurement applications.

The gantry style system accommodates large parts and fixtures of multiple parts while maintaining a relatively small footprint. The Excel series of machines measures parts up to 2.5 meters long and up to 100kg in weight.





Touch Probe Ready
Automated Probe Calibrations
Automatic Approach Vectoring
4 and 6 Station Probe Racks



Laser Probe Ready
Point and Path Data
Graphical Range Display
Automated Laser Calibrations



Rotary Indexer Ready
Vertical and Horizontal Mounting
Automated Rotary Calibration
Faceplate and Chuck Included





Enhance Difficult-to-See Edges
Directional Light from 27° to 75°
Macro: 5 Rings, 8 Sectors, 40 Segments
Standard: 2 Rings, 8 Sectors, 16 Segments
Long and Short Working Distances



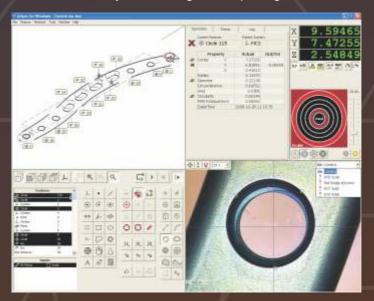
Lighting Features
Intuitive Graphic Controls
Ring, Sector, Segment Selection
Long Life LEDs, ~10,000hrs
White Lighting for Color
Red Lighting for B&W



Automated Platen Ready
Hold Flexible Parts Flat for Inspection
Control Warp and Flex
Improve Measurement Accuracy
Automated Open and Close
Available on Excel 600 Series

INSPEC METROLOGY SOFTWARE

Powerful Yet Easy-to-Use
Adaptive Vision Tools
Point and Click Programming
Easy Tolerancing and Reporting



Instant Vision Tool Editing
Click-Drag Control Points and Boundaries

Results at a Glance
Intuitive Layout by Design

Stored Snapshots
Immediately Review and Edit Tools

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View Data Point Distribution

OS and Computer Flexibility
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CAD Import / Export
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